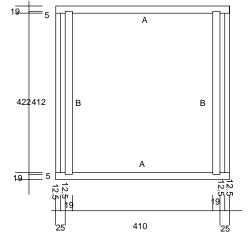


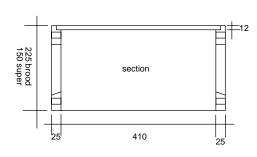
The mesh floor is inserted into grooves created by placing a handsaw (rip) upside down in the bench vice, with about 2mm of the blade above bench level. A 'stop' (fence) is fastened to the bench at a distance of 20mm from the edge of the saw blade. The side rails are then carefully 'sawn' over the saw blade, creating a 2mm wide saw cut 20mm from the top of the side rail, for its entire length. The depth of saw cut is adjusted by raising the saw blade in the vice. This could be done over an electrical bench saw blade, except that most of them are 3.0 - 3.5mm wide, which would make the gauze loose in the cut.

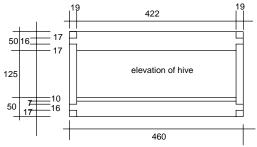
The removable floor is suspended on two inverted plastic super or brood frame carriers, which are pinned to the side rails.

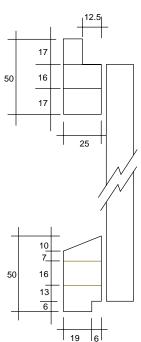
The mesh is inserted in the slots and stapled to the top of the front bottom rail and the underside of the rear rail. Be sure that staple and mesh are depressed, especially at the front, so as to avoid sharp edges for both bees and beekeeper.

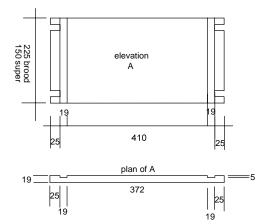


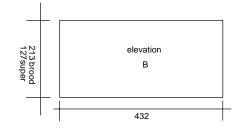












For a 6 frame nucleus the overall width is 254mm

Details of top & bottom rails at 1:2.5 scale. Tenons on end are 16mm x 25 x 19 deep.

The rebate in the top rail will be 15mm, if Hoffman frames are used, but 17mm for plastic spacers.

Materials Needed

2no 460L x 225H (150) x 19 - side A 2no 432L x 213H (127) x 19 - side B 4no 460 x 50H x 25

Height dimensions for Super box are in brackets.

stewart Gould

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CUSTOMER TITLE NationalBeehive brood/super box REV F SIZE DWG NO **A4** 001

sheet no. 1

SCALE